



# **PARTS CATALOGUE**

***Civante***

**PW70CVL** ( X1MS ) USA

**PW70CVM** ( X1MT ) USA

**PW70CVS** ( X1MU ) USA

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PW70CVL  
PW70CVM/PW70CVS  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

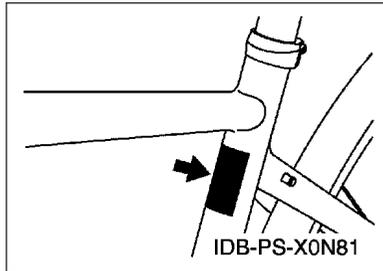
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

# FOREWORD

7. Applicable Serial No.

Frame Serial No.



8. Applicable Colour Code (The (\*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
LBNP1(*)	LIGHT BLUISH GRAY PEARL 1	1638

9. Applicable Starting Serial No.

Frame Serial No.

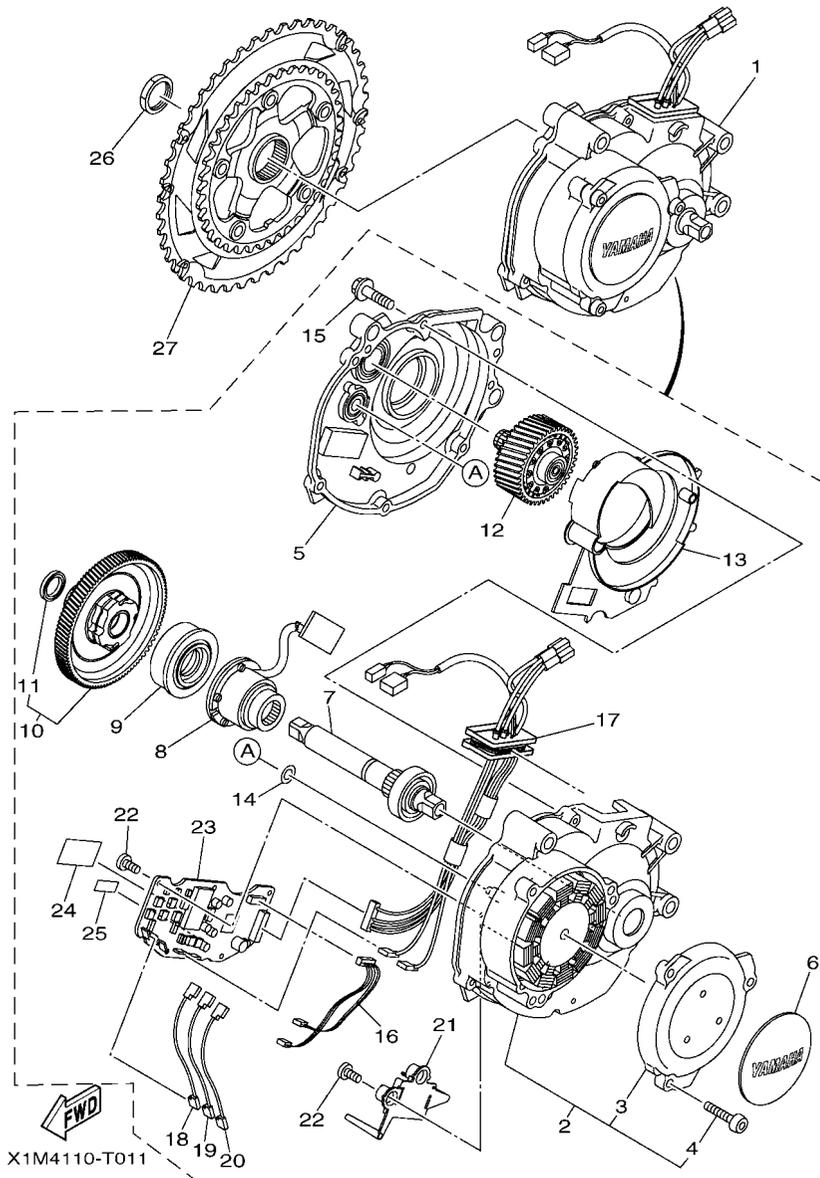
Serial No.	Name Of Q'ty Column	Model Code
X1MS-0001001	X1MS	X1MS
X1MT-0001001	X1MT	X1MT
X1MU-0001001	X1MU	X1MU

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ELECTRICAL 1.....	9
ELECTRICAL 2.....	10

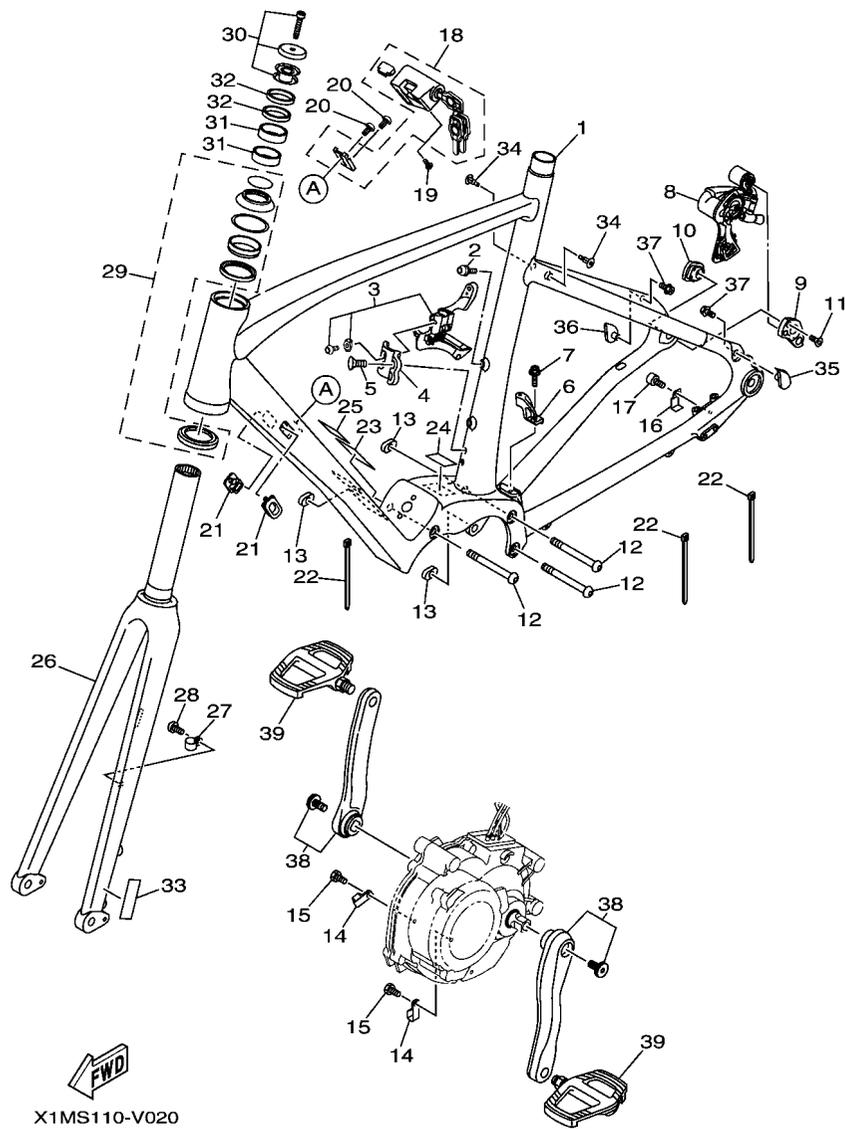
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**FIG. 1 POWER UNIT**

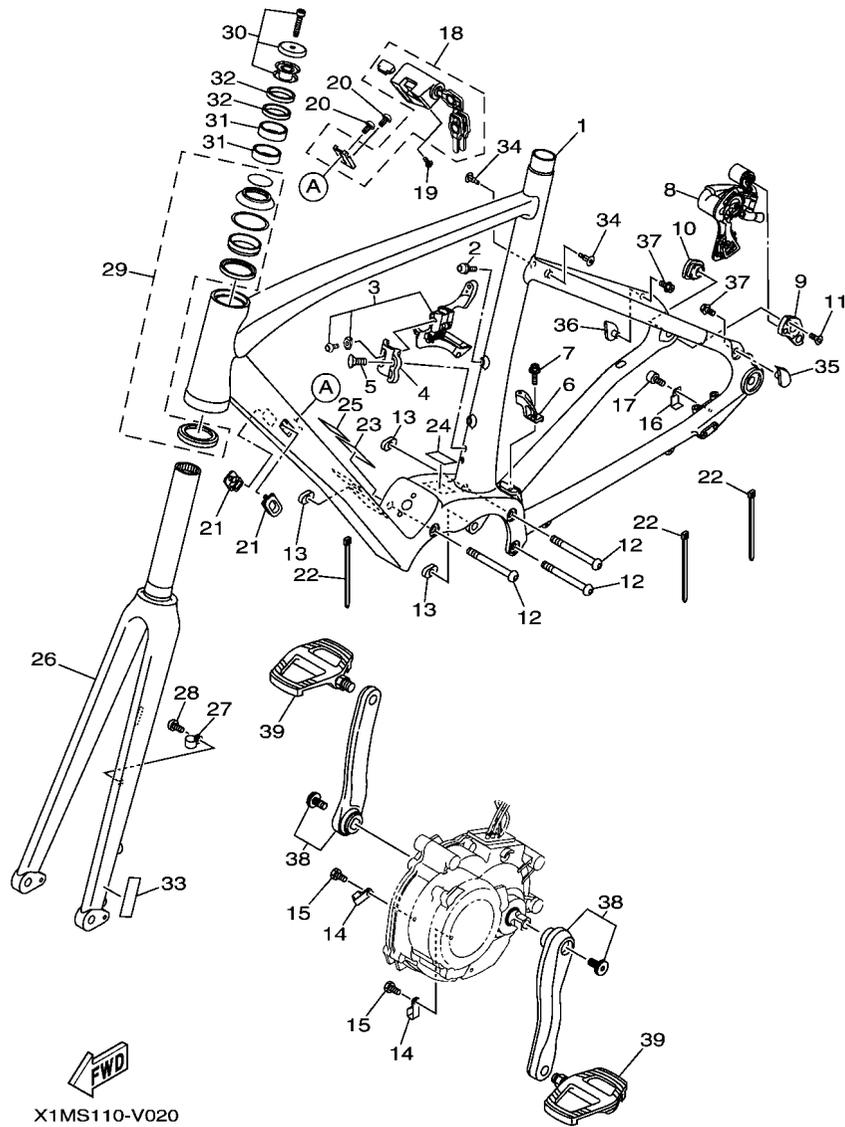
REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
1	X1M-17061-S0	DRIVE UNIT ASSY	1	1	1	
2	X94-81890-02	.MOTOR ASSY	1	1	1	
3	X94-87153-01	..COVER, STATOR	1	1	1	
4	92017-05020	..BOLT, BUTTON HEAD	3	3	3	
5	X94-17510-00	..HOUSING COMP.	1	1	1	
6	X94-15490-40	..COVER ASSY	1	1	1	SILVER LOGO 80
7	X0S-17421-10	..AXLE, DRIVE	1	1	1	
8	X0S-17062-02	..TORQUE SENSOR ASSY	1	1	1	
9	X94-16180-10	..ONE WAY BOSS COMP.	1	1	1	
10	X94-16570-03	..CLUTCH BOSS ASSY	1	1	1	
11	93106-17001	..OIL SEAL	1	1	1	
12	X0S-17840-00	..DRIVEN GEAR ASSY	1	1	1	
13	X94-13327-00	..COVER, GEAR	1	1	1	
14	90201-083J8	..WASHER, PLATE	1	1	1	
15	90105-05029	..BOLT, FLANGE	6	6	6	
16	X0S-86171-00	..WIRE, LEAD 1	1	1	1	
17	X1M-86172-41	..WIRE, LEAD 2	1	1	1	
18	X94-86173-00	..WIRE, LEAD 3	1	1	1	
19	X94-86174-00	..WIRE, LEAD 4	1	1	1	
20	X94-86175-00	..WIRE, LEAD 5	1	1	1	
21	X94-17524-00	..HOLDER	1	1	1	
22	90164-03009	..SCREW, TAPPING	7	7	7	
23	X1M-86212-S0	..CONTROLLER ASSY	1	1	1	
24	X94-8A8B0-10	..SHEET	1	1	1	
25	X94-8A8B1-10	..SHEET 1	1	1	1	
26	X94-17463-10	NUT, LOCK	1	1	1	
27	X0N-E7452-20	SPROCKET, DRIVE	1	1	1	



**FIG. 2 FRAME**

REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
1	X1M-F1110-J0-P0	FRAME COMP.	1			FOR LBNP1
	X1M-F1110-K0-P0	FRAME COMP.		1		FOR LBNP1
	X1M-F1110-L0-P0	FRAME COMP.			1	FOR LBNP1
2	X1M-F1531-00	BOLT	2	2	2	
3	X1M-F515B-00	FRONT DERAILLER	1	1	1	
4	X1M-F114C-00	BRACKET DERAILLER, FRONT	1	1	1	
5	X0N-F11C5-00	SCREW 1	2	2	2	
6	X1M-F1161-00	HOLDER, CABLE	1	1	1	
7	X1M-F11C5-00	SCREW 1	1	1	1	
8	X1M-F535B-10	REAR DERAILLER	1	1	1	
9	X1M-F114D-10	BRACKET DERAILLER, REAR	1	1	1	
10	X1M-F112K-00	BRACKET 5	1	1	1	
11	X1M-F11C6-00	SCREW 2	2	2	2	
12	X0N-F2125-10	BOLT	3	3	3	
13	X0N-F3393-00	NUT, SPECIAL	3	3	3	
14	X1M-F1339-00	GUIDE, WIRE	2	2	2	
15	X1M-F11D3-00	SCREW 6	2	2	2	
16	X1M-F256L-00	BRACKET	1	1	1	
17	X1M-F11C7-00	SCREW 3	1	1	1	
18	X1M-H256A-00	LOCK COMP.	1	1	1	
19	X1M-F1738-00	BOLT	1	1	1	
20	X1M-F11C8-00	SCREW 4	2	2	2	
21	X1M-F1719-30	GROMMET	2	2	2	
22	X0N-F1999-00	CLAMP, WIRE HARNESS	3	3	3	
23	X1M-F11A5-10	LABEL INFORMATION	1	1	1	
24	X1M-H4306-00	LABEL, CAUTION	1	1	1	
25	X1M-F2298-00	LABEL, CAUTION	1	1	1	

FIG. 2 FRAME

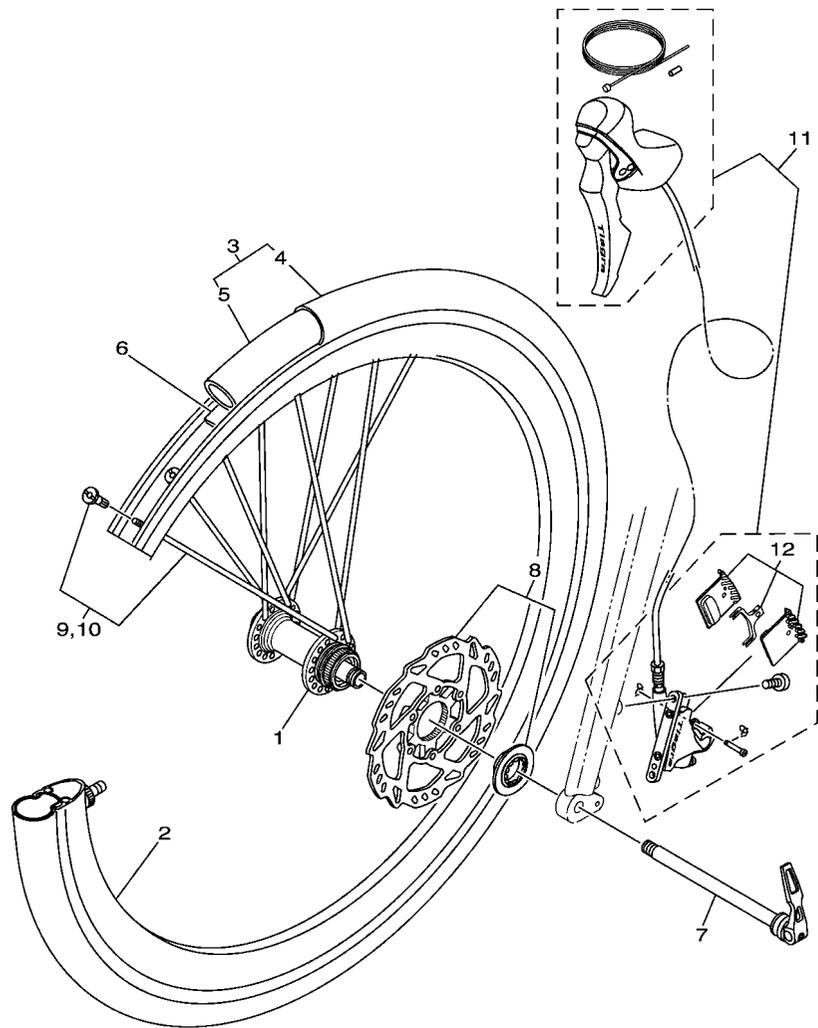


REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
26	X1M-F3780-30-P5	FORK COMP. 1	1			FOR LBNP1
	X1M-F3780-40-P5	FORK COMP. 1		1		FOR LBNP1
	X1M-F3780-50-P5	FORK COMP. 1			1	FOR LBNP1
27	X0N-F1339-00	GUIDE, WIRE	1	1	1	
28	X1M-F11D3-00	SCREW 6	1	1	1	
29	X0N-F341A-00	STEERING SET	1	1	1	
30	X0N-F287K-10	CAP ASSY	1	1	1	
31	X0N-F3363-00	COLLAR 1	2	2	2	
32	X0N-F3364-00	COLLAR 2	2	2	2	
33	X1M-F389C-00	LABEL, CAUTION	1	1	1	
34	X1M-F143A-00	CAP	2	2	2	
35	X1M-F1399-00	CAP	1	1	1	L.H.
36	X1M-F1399-10	CAP	1	1	1	R.H.
37	X1M-F1532-00	BOLT 2	2	2	2	
38	X0N-F781A-10	CRANK SET	1	1		
	X0N-F781A-20	CRANK SET			1	
39	X0N-F785A-10	PEDAL SET	1	1	1	





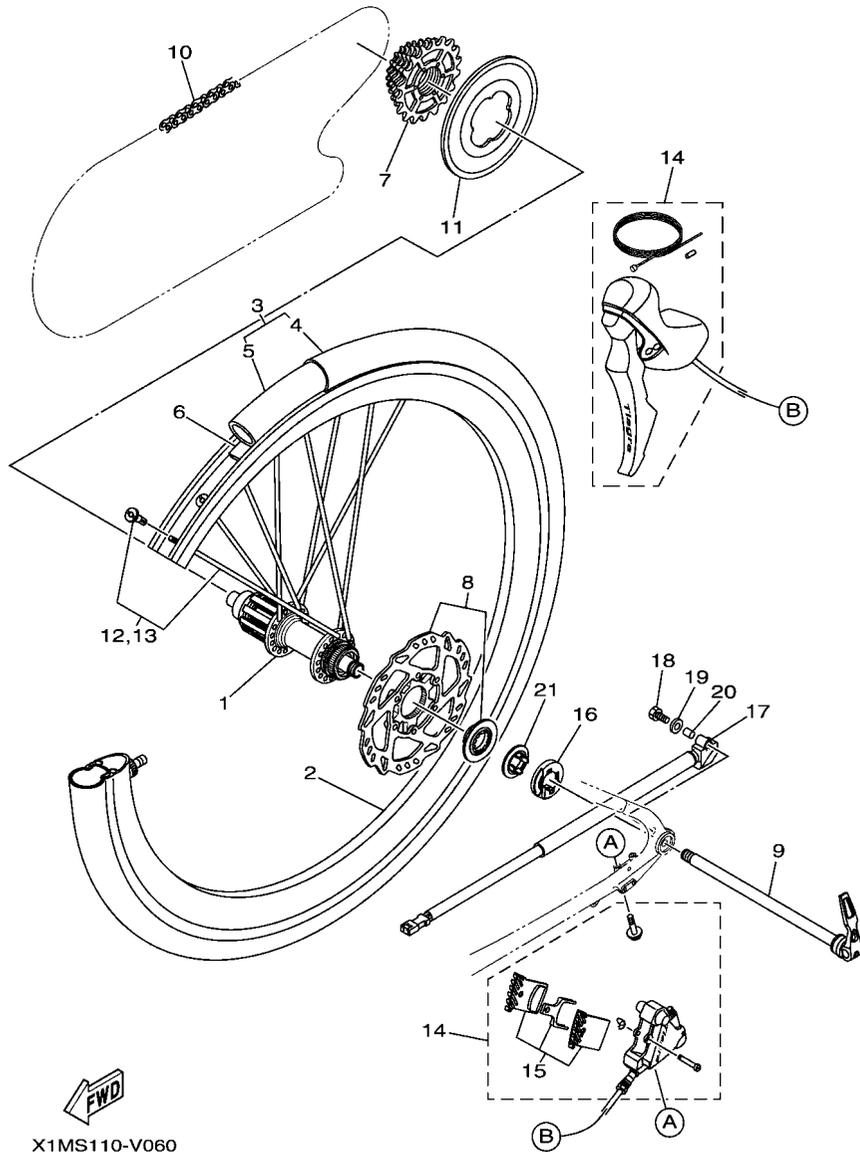
**FIG. 5 FRONT WHEEL**



X1MS110-V050

The number used per Front Wheel 32 pcs.

REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
1	X1M-F5110-10	HUB ASSY, FRONT	1	1	1	
2	X1M-F5144-B0	RIM	1	1	1	
3	X1M-F510M-00	TIRE SET	1	1	1	
4	X1M-F510S-10	.TIRE	1	1	1	
5	X1M-F510T-10	.TUBE	1	1	1	
6	X0N-F510U-10	BAND, RIM	1	1	1	
7	X1M-F513B-00	THROUGH AXLE BOLT ASSY FR	1	1	1	
8	X1M-F5711-00	DISC, BRAKE	1	1	1	
9	X1M-F5106-11	SPOKE SET, FRONT 1	1	1	1	Spoke16,Nipple16
10	X1M-F5107-11	SPOKE SET, FRONT 2	1	1	1	Spoke16,Nipple16
11	X1M-F6170-30	CONTROL LEVER ASSY 1	1	1	1	
12	X1M-F5130-50	.BRAKE PAD COMP.	1	1	1	

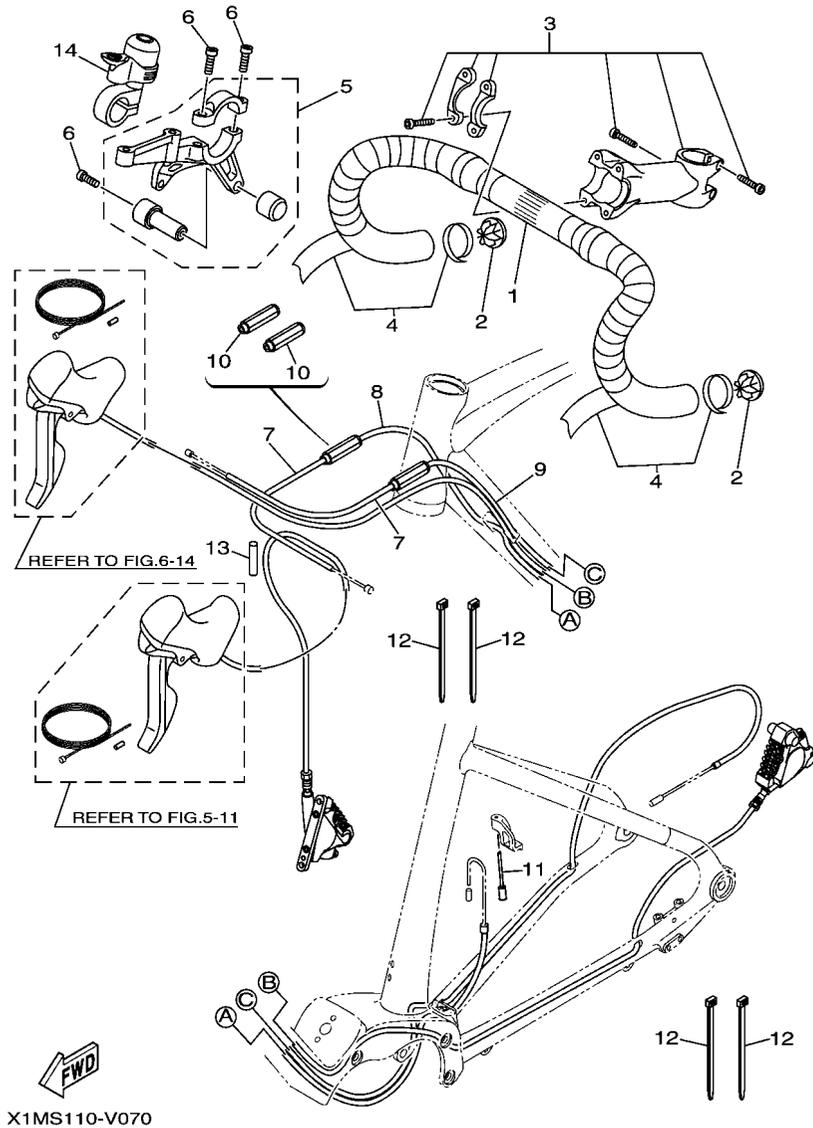


X1MS110-V060

The number used per Rear Wheel 32 pcs.

FIG. 6 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
1	X1M-F5310-10	HUB ASSY	1	1	1	
2	X1M-F5144-B0	RIM	1	1	1	
3	X1M-F510M-00	TIRE SET	1	1	1	
4	X1M-F510S-10	.TIRE	1	1	1	
5	X1M-F510T-10	.TUBE	1	1	1	
6	X0N-F510U-10	BAND, RIM	1	1	1	
7	X1M-F5410-10	RR. WHEEL SPROCKET COMP.	1	1	1	
8	X1M-F5711-00	DISC, BRAKE	1	1	1	
9	X1M-F533B-10	THROUGH AXLE BOLT ASSY.,RR.	1	1	1	
10	X1M-F53C0-50	CHAIN	1	1	1	
11	X1M-F531C-10	PROTECTOR, SPOKE	1	1	1	
12	X1M-F5305-11	SPOKE SET, REAR 1	1	1	1	Spoke16,Nipple16
13	X1M-F5306-11	SPOKE SET, REAR 2	1	1	1	Spoke16,Nipple16
14	X1M-F6180-20	CONTROL LEVER ASSY 2	1	1	1	
15	X1M-F5130-50	.BRAKE PAD COMP.	1	1	1	
16	X1M-8352Y-00	MAGNET COMP.	1	1	1	
17	X1M-81670-00	PICK-UP ASSY	1	1	1	
18	91317-03012	BOLT,HEX.SOCKET HEAD	1	1	1	
19	92907-03200	WASHER	1	1	1	
20	X0N-83522-00	COLLAR	1	1	1	
21	X1M-85557-00	HOLDER	1	1	1	



**FIG. 7 STEERING HANDLE & CABLE**

REF. NO.	PART NO.	DESCRIPTION	X1MS	X1MT	X1MU	REMARKS
1	X1M-F6112-10	BAR, HANDLE	1	1		
	X1M-F6112-20	BAR, HANDLE			1	
2	X1M-F6216-00	CAP, HANDLEBAR COVER	2	2	2	
3	X0N-F6126-10	STEM, HANDLE	1			
	X0N-F6126-20	STEM, HANDLE			1	1
4	X0N-F6117-20	TAPE, BAR	1	1	1	
5	X1M-F4881-00	BRKT., METER	1	1	1	
6	X1M-F6332-00	BOLT	3	3	3	
7	X1M-F632K-20	WIRE, OUTER 1	2	2	2	
8	X1M-F632K-30	WIRE, OUTER 1	1	1	1	
9	X1M-F632K-40	WIRE, OUTER 1	1	1	1	
10	X0N-F6317-00	ADJUSTER, CABLE	2	2	2	
11	X1M-F6358-00	CAP	1	1	1	
12	X1M-F1999-00	CLAMP, WIRE HARNESS	4	4	4	
13	X1M-F5881-00	PROTECTOR, BRAKE HOSE	1	1	1	
14	X0N-H3382-20	BELL	1	1	1	





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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
X94-13327-00	1 - 13	X1M-F11C7-00	2 - 17	X1M-F513B-00	5 - 7						
X94-15490-40	1 - 6	X1M-F11C8-00	2 - 20	X1M-F5144-B0	5 - 2						
X94-16180-10	1 - 9	X1M-F11D3-00	2 - 15		6 - 2						
X94-16570-03	1 - 10		2 - 28	X1M-F515B-00	2 - 3						
X1M-17061-S0	1 - 1	X0N-F1339-00	2 - 27	X1M-F5305-11	6 - 12						
X0S-17062-02	1 - 8	X1M-F1339-00	2 - 14	X1M-F5306-11	6 - 13						
X0S-17421-10	1 - 7	X1M-F1399-00	2 - 35	X1M-F5310-10	6 - 1						
X94-17463-10	1 - 26	X1M-F1399-10	2 - 36	X1M-F531C-10	6 - 11						
X94-17510-00	1 - 5	X1M-F143A-00	2 - 34	X1M-F533B-10	6 - 9						
X94-17524-00	1 - 21	X1M-F1531-00	2 - 2	X1M-F535B-10	2 - 8						
X0S-17840-00	1 - 12	X1M-F1532-00	2 - 37	X1M-F53C0-50	6 - 10						
X94-2113B-10	3 - 4	X1M-F1719-30	2 - 21	X1M-F5410-10	6 - 7						
X94-21543-10	3 - 3	X1M-F1738-00	2 - 19	X1M-F5711-00	5 - 8						
X1M-81515-00	8 - 2	X0N-F1999-00	2 - 22		6 - 8						
X1M-81670-00	6 - 17	X1M-F1999-00	7 - 12	X1M-F5881-00	7 - 13						
X94-81890-02	1 - 2	X0N-F2125-10	2 - 12	X1M-F6112-10	7 - 1						
X1M-8210C-00	8 - 6	X1M-F2298-00	2 - 25	X1M-F6112-20	7 - 1						
X1M-82110-10	8 - 5	X1M-F256L-00	2 - 16	X0N-F6117-20	7 - 4						
X94-82154-00	3 - 1	X0N-F287K-10	2 - 30	X0N-F6126-10	7 - 3						
X94-82164-00	3 - 2	X0N-F3363-00	2 - 31	X0N-F6126-20	7 - 3						
X1M-83500-10	8 - 3	X0N-F3364-00	2 - 32	X1M-F6170-30	5 - 11						
X0N-83522-00	6 - 20	X0N-F3393-00	2 - 13	X1M-F6180-20	6 - 14						
X1M-8352Y-00	6 - 16	X0N-F341A-00	2 - 29	X1M-F6216-00	7 - 2						
X1M-85557-00	6 - 21	X1M-F3780-30-P5	2 - 26	X0N-F6317-00	7 - 10						
X0S-86171-00	1 - 16	X1M-F3780-40-P5	2 - 26	X1M-F632K-20	7 - 7						
X1M-86172-41	1 - 17	X1M-F3780-50-P5	2 - 26	X1M-F632K-30	7 - 8						
X94-86173-00	1 - 18	X1M-F389C-00	2 - 33	X1M-F632K-40	7 - 9						
X94-86174-00	1 - 19	X1M-F4453-20	8 - 1	X1M-F6332-00	7 - 6						
X94-86175-00	1 - 20	X0U-F4681-00	9 - 3	X1M-F6358-00	7 - 11						
X1M-86178-00	9 - 1	X0N-F4720-10	4 - 3	X0N-F781A-10	2 - 38						
X1M-86212-S0	1 - 23	X1M-F4881-00	7 - 5	X0N-F781A-20	2 - 38						
X94-87153-01	1 - 3	X0N-F4910-40	4 - 1	X0N-F785A-10	2 - 39						
X94-87234-30	3 - 7	X0N-F4921-41	4 - 2	X1M-H256A-00	2 - 18						
X1M-87278-00	8 - 4	X0N-F4921-51	4 - 2	X0N-H3382-20	7 - 14						
X94-8A8B0-10	1 - 24	X0N-F4921-61	4 - 2	X1M-H4100-00	9 - 4						
X94-8A8B1-10	1 - 25	X1M-F5106-11	5 - 9	X1M-H4306-00	2 - 24						
X0N-E7452-20	1 - 27	X1M-F5107-11	5 - 10	X0N-H4323-00	9 - 2						
X1M-F1110-J0-P0	2 - 1	X1M-F510M-00	5 - 3	X0N-H5120-10	9 - 5						
X1M-F1110-K0-P0	2 - 1		6 - 3	X0N-H5140-10	9 - 6						
X1M-F1110-L0-P0	2 - 1	X1M-F510S-10	5 - 4	90105-05029	1 - 15						
X1M-F112K-00	2 - 10		6 - 4	90111-05047	3 - 5						
X1M-F114C-00	2 - 4	X1M-F510T-10	5 - 5	90164-03009	1 - 22						
X1M-F114D-10	2 - 9		6 - 5	90201-083J8	1 - 14						
X1M-F1161-00	2 - 6	X0N-F510U-10	5 - 6	90387-06303	3 - 6						
X1M-F11A5-10	2 - 23		6 - 6	91317-03012	6 - 18						
X0N-F11C5-00	2 - 5	X1M-F5110-10	5 - 1	92017-05020	1 - 4						
X1M-F11C5-00	2 - 7	X1M-F5130-50	5 - 12	92907-03200	6 - 19						
X1M-F11C6-00	2 - 11		6 - 15	93106-17001	1 - 11						